



1 rel. hum. 40-60%
temp. >18°C/64°F

48 h

≥ 30 cm
12 in

≥ 30 cm
12 in

2

3

4 DIN 18365, EN 1264
CA 0,3 CM % CT 1,8 CM %

GLUE

5

6

max. 2 mm / 1 m
5/64 in / 3 ft

7

max. 3 mm, 1/8 in
CS > 60 kPa
CC > 20 kPa

0,2 mm PE
SD > 75 m

8

2 cm
25/32 in

20 cm
7 7/8 in

PE

9

10

max. 29°C
84°F

11

12

13

rel. hum. 40-60%
temp. >18°C/64°F

14

15

11 m
36 ft

> 15 cm
6 in

11 m
36 ft

11 m
36 ft

10 mm
3/8 inch

> 20 cm
8 inch

> 50 cm
20 inch

> 30 cm
12 inch

x=10 mm
3/8 in

16

17

1

2

3

∠ 20-30°

18

1

2

3

19

min. 1/3 length

20

21

min. 1/3 length

22

ø + 20 mm
3/4 in

23

GLUE

ø + 20 mm
3/4 in

24 V1

> 15 cm
6 in

25 V1

26 V1

GLUE

27

1

2

3

24 V2

10 mm
3/8 in

25 V2

+ 10 mm
3/8 in

26 V2

> 15 cm
6 in

27

1

2

3

1: PE foam baker rod / PE Schaum Band,
2: Silicone / Silikon, 3: Molding / Leiste

28

29

30

Typ W

31

32

33

34

35

1

2

3