



Rev. 7.7 / 07.22

**1** rel. hum. 40-60%  
temp. >18°C/64°F  
48 h  
≥ 30 cm  
12 in

**2**

**3**

**4** DIN 18365, EN 1264  
CA 0,3 CM % CT 1,8 CM %

**5**

**6** max. 2 mm / 1 m  
3/64 in / 3 ft

**7** 2  
1  
0,2 mm PE  
SD > 75 m

**8** 2 cm  
25/32 in  
PE  
20 cm  
7 7/8 in

**9**

**10** max. 29°C  
84°F

**11**

**12**

**13** rel. hum. 40-60%  
temp. >18°C/64°F

**14**

**15**

**16** 11 m  
36 ft  
x  
x  
x=10 mm  
3/8 in  
> 8 cm  
3 1/8 in  
10 mm  
3/8 inch  
> 20 cm  
8 inch  
> 50 cm  
20 inch  
> 30 cm  
12 inch

**17**

**18** 1  
2  
3  
min. 1/3 length  
∠ 20-30°

**19** 1 2 3

**20** min. 1/3 length

**21**

**22** min. 1/3 length

**23** ø+ 20 mm  
3/4 in

**24** ø+ 20 mm  
3/4 in  
GLUE

**25 V1** > 8 cm  
3 1/8 in

**26 V1**

**27 V1** GLUE

**25 V2** 10 mm  
3/8 in

**26 V2** +10 mm  
3/8 in

**27 V2** > 8 cm  
3 1/8 in

**28**

**29**

**30**

**31**

**32**

**33** 1 2 3